${\tt SEAMLESS} \ {\tt EXPANDABLE} \ {\tt OIL} \ {\tt COUNTRY} \ {\tt TUBULAR}...$ 

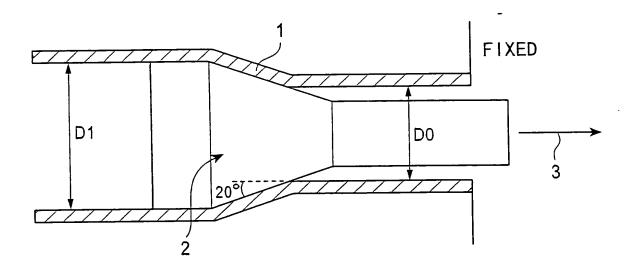
Inventors: Yoshio Yamazaki et al. EMC: EV 548524031 US Sheet 1 of 3

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FIG. 1



SEAMLESS EXPANDABLE OIL COUNTRY TUBULAR... Inventors: Yoshio Yamazaki et al.

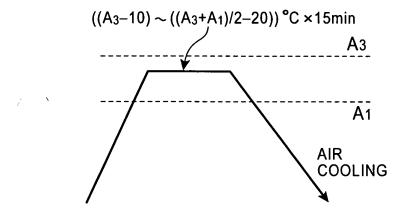
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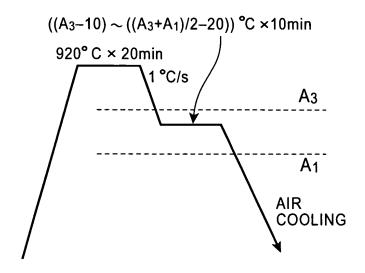
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FIG. 2 (a)



PATTERN I OF DUAL-PHASE HEAT TREATMENT

FIG. 2 (b)



PATTERN II OF DUAL-PHASE HEAT TREATMENT

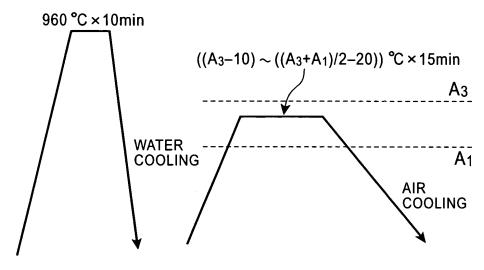
SEAMLESS EXPANDABLE OIL COUNTRY TUBULAR... Inventors: Yoshio Yamazaki et al. EMC: EV 548524031 US Sheet 3 of 3

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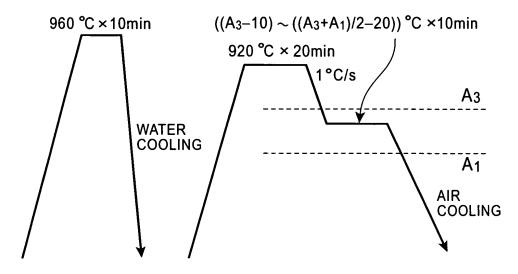
3/3

FIG. 2 (c)



PATTERN III OF DUAL-PHASE HEAT TREATMENT

FIG. 2 (d)



PATTERN IV OF DUAL-PHASE HEAT TREATMENT